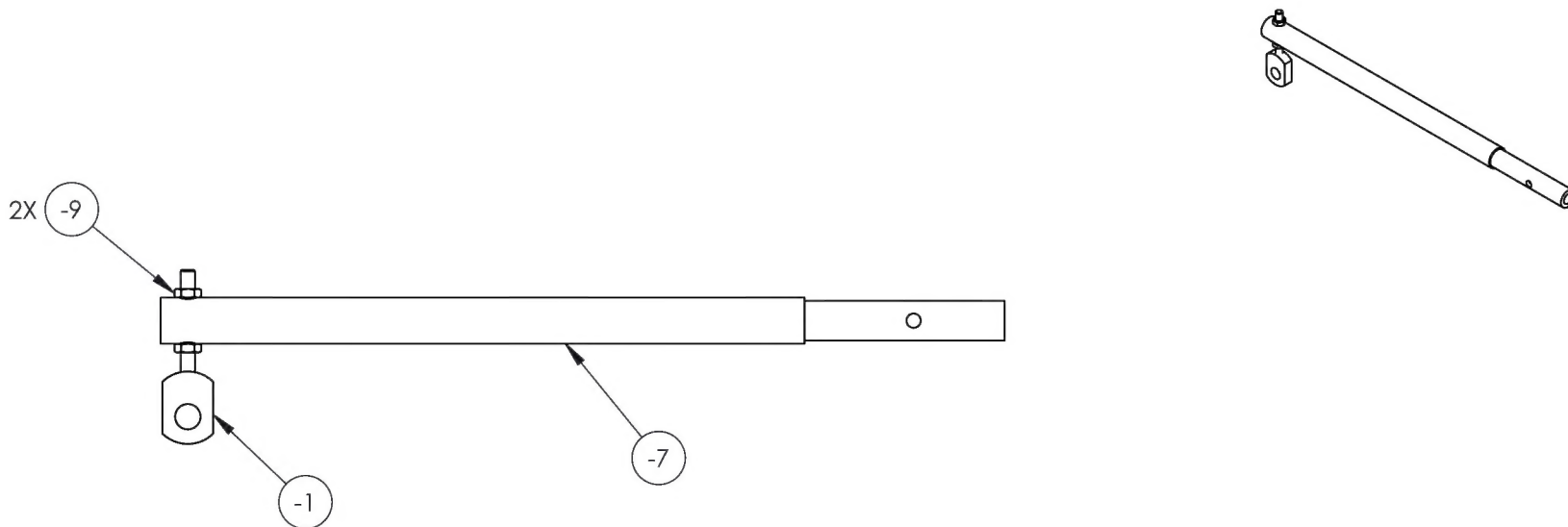


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-1 DELETED ENGRAVE NOTE. -3 ADDED ENGRAVE NOTE. -7 ADDED ENGRAVE NOTE. -9 CH'D WAS 5/16-18 #93839A030 IS 5/16-24 UNF #93839A810.	1/19/2011	RJC	RW
B		-3 CH'D ENGRAVE NOTE WAS RBW6205G13451 IS RBW6205G13231-3G.	4/15/2013	CFS	RW
1	15-0152	-1 CH'D QTY WAS 3 IS 1, CH'D WELD WAS SILVER SOLDER IS TIG. CH'D MATERIAL CALL OUT WAS 1018 IS 1018/1020. -7 CH'D DIM WAS Ø.500 IS Ø.50.	7/1/2015	RJC	JAG



NOTES:

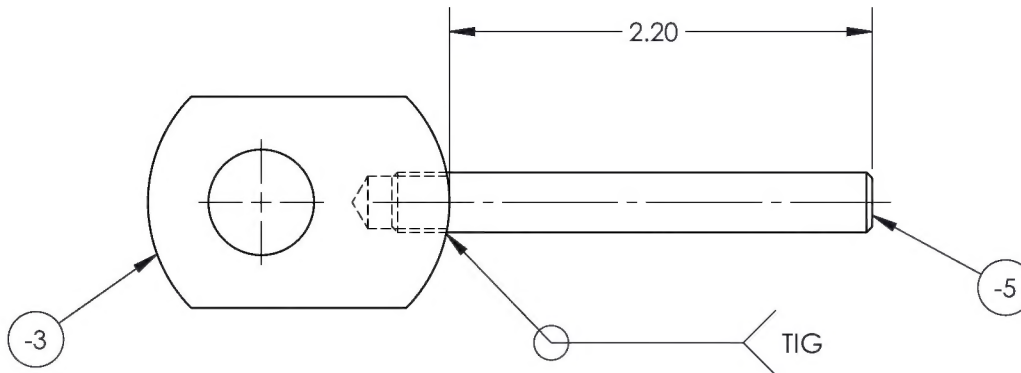
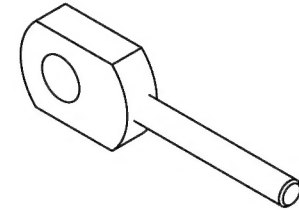
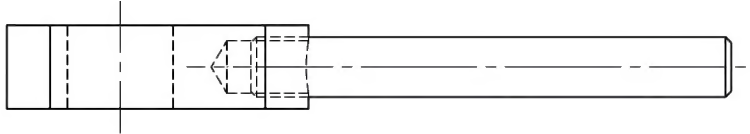
1. REF. AGUSTA T/N: 3G6205G13231-3G.
2. PART OF KITS RBW6205G11231-3G AND RBW6205G13831-3G.

DART AEROSPACE	
TITLE ARM ASSEMBLY	
DWG NO. RBW6205G13231-3G	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA
SCALE 1:4	DATE 4/30/2010
SHEET 1 OF 5	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	ADJUSTER WELDMENT			2
	1		-3		LINK	1018/1020		3
	1		-5		STUD	STEEL	5/16-24 (MCMASTER-CARR #98791A030) MODIFIED	4
			-7	1	TUBE	6061		5
		B/O	-9	2	THIN HEX NUT	STEEL	5-16-24 UNF (MCMASTER-CARR #93839A810)	1
ASSY #	ASSY -1							

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-1 DELETED ENGRAVE NOTE.	1/19/2011	RJC	RW
1	15-0152	-1 CH'D WELD WAS SILVER SOLDER IS TIG. CH'D MATERIAL CALL OUT WAS 1018 IS 1018/1020.	7/1/2015	RJC	JAG



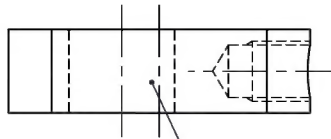
-1

ADJUSTER WELDMENT

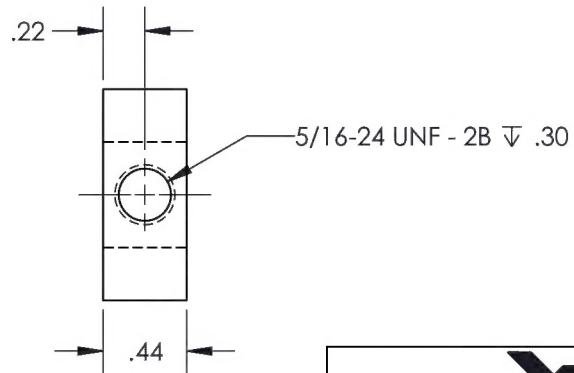
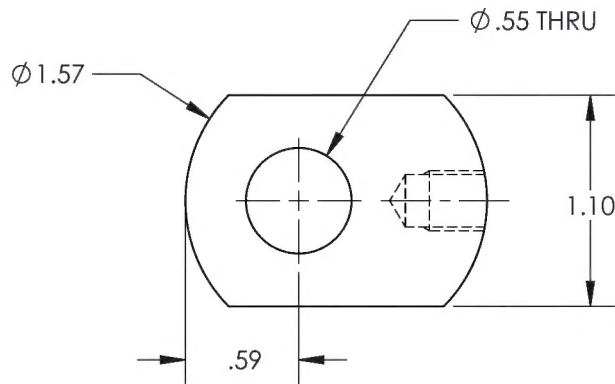
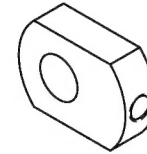
DART AEROSPACE	
TITLE ARM ASSEMBLY	
DWG NO. RBW6205G13231-3G-1	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC CAD PLATE YELLOW QQ-P-416F, TYPE II, CLASS II USED ON MODEL AGUSTA
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 4/30/2010
SHEET 2 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-3 ADDED ENGRAVE NOTE.	1/19/2011	RJC	RW
B		-3 CH'D ENGRAVE NOTE WAS RBW6205G13451 IS RBW6205G13231-3G.	4/15/2013	CFS	RW



ENGRAVE "RBW6205G13231-3G"



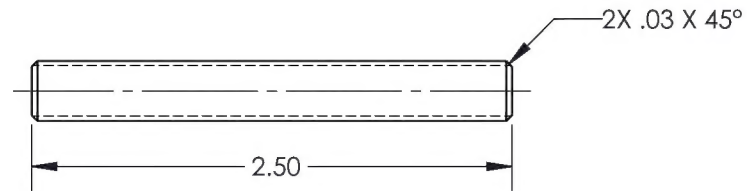
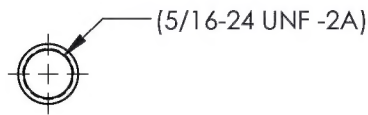
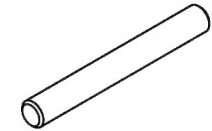
(-3)

LINK

DART AEROSPACE	
TITLE ARM ASSEMBLY	
DWG NO. RBW6205G13231-3G-3	REV 1
MAT'L 1018/1020	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE -1 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:1	DATE 4/30/2010
SHEET 3 OF 5	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

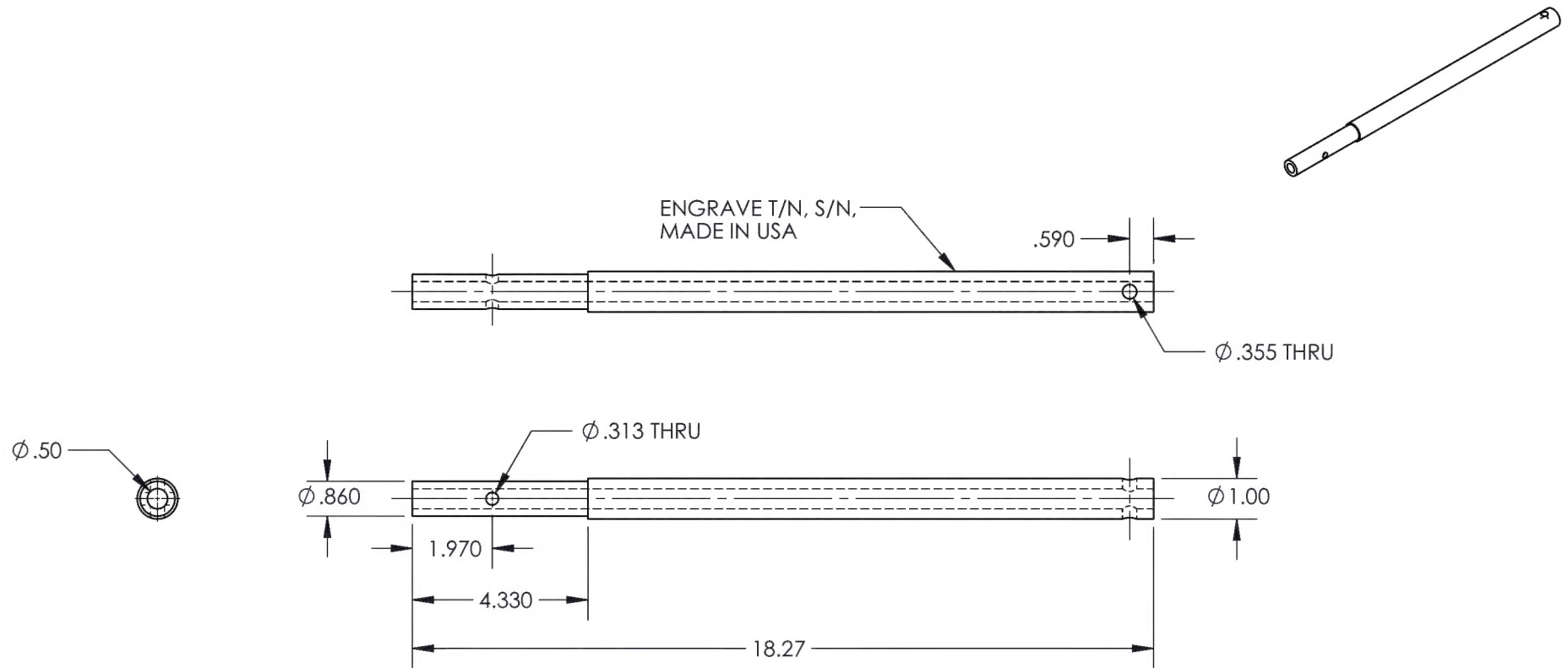


(-5)
STUD

DART AEROSPACE	
TITLE ARM ASSEMBLY	
DWG NO. RBW6205G13231-3G-5	REV 1
MAT'L STEEL	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE -1 WELDMENT
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AGUSTA
SCALE 1:1	DATE 4/30/2010
SHEET 4 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-7 ADDED ENGRAVE NOTE.	1/19/2011	RJC	RW
1	15-0152	-7 CH'D DIM WAS Ø.500 IS Ø.50.	7/1/2015	RJC	JAG



(-7)

TUBE

DART AEROSPACE	
TITLE ARM ASSEMBLY	
DWG NO. RBW6205G13231-3G-7	REV 1
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	CLEAR ANODIZE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC MIL-A-8625F, TYPE II, CLASS I
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AGUSTA
SCALE 1:4	DATE 4/30/2010
	SHEET 5 OF 5